

SOUTH PRODUCTION NOTES

Oct 20, 2015
7-3 Shift notes

BASF EMPLOYEES

29 Last Recordable
29 Last Lost Time

SAFETY Notes: Strains and Sprains are the most common workplace injury. Take time to loosen up before starting a job.

Safety Meetings will be this week. A-Tues 1:30 PM B-Wed 1:30 PM
C Shift-Wed 5:30 AM D- Tues 3:00 PM

Title V Notes: Extra effort needed to keep an eye on Trimer as we are running 4601. PLEASE watch stack, monitor suction at HMI display for pfadler, and maintain proper chem tank make-up. GO SLOW AND BE SAFE!!!!

#1 MED / AI 5637:

Ran on second shift. Did not run on night shift due to being ahead of the calciner.

#1 RC / AI 5637:

Can run on midnights while the 4601 is not running. Started feeding on midnights early. Took feed off at 5 AM so that the Trimer would be available first thing on day shift.

#2 MED line / Cu 0560:

Ran on second shift and midnights. Continue.

#2 RC/ Cu 0560:

Maintenance gave the calciner back to us on late afternoons. Started feeding early on midnights. Continue.

Make sure that we do not feed the bag marked hold for Kristen.

#3 MED line / AI 4126 next:

Cleaning looks good a few items on the dryer were touched up on day shift. An auger has been installed and will need 2 more pins installed. Maintenance is making some up on afternoon shift.

Spiral elevator has been temp fixed, and permanent repairs will need to be scheduled before next run.

End seals will need greased once a shift.

#3 RC / AI 4126 next:

Sand has been run through the calciner. Screener changed over.
Calciner lit.

#4 RC / D 0222 done:

Down, Begin cleaning. Instructions on Beller's desk

#5 RC / Hold for refractory repair:

Cleaning is ongoing, area roped off from earlier work
The Feed end rotolock has been dropped so that we can clean it out (it was clogged with material).
New cartridges for the Discharge end vacumax are now in the store room.
Please sign out when taking.
Need a WO to reinstall feed end rotolock.
WOW for the 5A blowdowns again. They are still not working well

#6 RC & Dryer / Cleaning for D 0720 LAQ:

Dryer and calciner have been started to prepare for next material. Exhaust to sly for this product. First batch will be ready to feed at 8:30.

West Pfaudler / 4601

Trunion arm inspection went on during first shift. Do not know the results. Lid was replaced on night shift. Solution has been made up. Pfaudler has been loaded.

When lid is dry and we have run RC #1 empty start up 2nd impreg.

On the new panel-view, Kirk has added a pfaudler lid pressure average in the upper left corner. It is not really giving us a good number as to the pressure in the pfaudler.

East Pfaudler/ Cleaned for D 0720 LAQ:

Started making batches on midnight shift. Continue. First batch will be ok to feed at 8:30.

6 Tank: Tank empty

7 Tank: Cleaned and rinsed

National Dryer / Clean.

Hold

PK Blender - hold:

**PK has been washed out.
Floor has been washed down.
Dust collector can be blown down by switching the magnahelic gauge to 0 and then shutting off the blower when it starts to blow down.
Gauge should be reset at 3.5 and 4.25**

Abbe Blender: D 5206 is next

After walk through on Sunday morning, Abbe looks ready. Can start up as man power allows.

**HF CD is on Andrew's desk.
Operators may need a refresher on HF and procedures for running 5206.**

Tower 3 / QVAM next:

Tower has been reloaded and running. Drum Levelling still needs to be completed.

Tower 6 / DPT 101:

Loaded and started on afternoon shift.

Need to have Kirk troubleshoot when tower is under H2.

Cu-0860 repacking in screening room:

**Pendant for the dumper is having issues cutting in and out. A work order was written on second shift. Continue with inspection and repacking/repainting of lots 341-349 and 363-369. Work on this if other jobs done or down. Be certain that every drum completed is logged.
Steam heater was turned on in screening room.**

North Screener / DPT-0101:

Done.

South Screener / DPT-0101:

Done.

#2662 (west) Pill Machine /

Back together and holding

#2664 (east) Pill Machine /

Back together and holding

TK #2 / down:

Unloaded all cars for refractory repairs.

TK #4 / Cu 0540:

Continue loading and unloading.

Milling V 2046:

Dumper gasket repairs have been completed. Continue milling drums.

Harrop Kiln / Al 3920:

All material is finished. Need to evaluate if we can rebuild the cars while it is down.

Building 27 Belt Filter / Cu 6081:

Continue with strikes.

-When receiving Copper nitrate from the North end, it will be necessary to have the suction at -5 or more on the scrubber to tanks 109/110 in order for the North end to get their prompt to send the solution. This means we will need to choke back the suction to tank two in order to get enough suction to trigger the interlock.

PRODUCTION PRIORITIES:

- 1) #6RC/East Pfaudler/CTO
- 2) West Pfaudler/Trimer
- 3) South Precip/Dry
- 4) #4 RC for the D-0222 bag refire (this may be done by now)
- 5) #2 MED/#2RC
- 6) Reduction Towers
- 7) V-2046 Milling/Mill/Dust Collector/Dumper
- 8) #3 MED/#3RC
- 9) #2 RC North
- 10) #1 MED/#1RC
- 11) North PK/Wyssmont